

EPON(TM) Resin 862

Version 7.3

Print Date 09/03/2005

Revision Date 09/02/2005

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Trade name : EPON(TM) Resin 862

Product code : K8124

MSDS Number : 800674

Product Type : Epoxy resin.

Company : Hexion Specialty Chemicals, Inc.
P. O. Box 4500
Houston, TX 77210
USA

Telephone : (832) 486-6700

Emergency telephone number : CHEMTREC US Domestic (800) 424-9300
CHEMTREC International (703) 527-3887

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

Product Group : Reaction product of bisphenol F and epichlorohydrin.

Chemical Name	CAS-No.	Weight %
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	100 %

SECTION 3. HAZARDS IDENTIFICATION**Emergency Overview**

Human health hazards : May be irritating to the eyes and skin. May cause skin sensitization.

Safety hazards : Not classified as flammable but will burn.

SECTION 4. FIRST AID MEASURES

Inhalation : Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical

EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

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- attention.
- Skin contact : Remove contaminated clothing/shoes and wipe excess from skin. Flush skin with water. Follow by washing with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned. Contaminated leather articles, including shoes, cannot be decontaminated and should be destroyed to prevent reuse.
- Eye contact : Flush eyes with plenty of water for 15 minutes while holding eyelids open. Get medical attention.
- Ingestion : Do not induce vomiting. In general, no treatment is necessary unless large quantities of product are ingested. However, get medical advice.

Notes to physician

- Symptoms : Irritation as noted above. Skin sensitization (allergy) may be evidenced by rashes, especially hives.
- Treatment : In general, emesis induction is unnecessary in high viscosity, low volatility products.

SECTION 5. FIRE-FIGHTING MEASURES

- Unsuitable extinguishing media : Water in a jet.
- Suitable extinguishing media : Use water fog, "alcohol foam", dry chemical or carbon dioxide.
- Specific hazards during fire fighting : Keep adjacent containers cool by spraying with water.
- Not classified as flammable but will burn. Carbon monoxide may be evolved if incomplete combustion occurs.
- Special protective equipment for fire-fighters : Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots). including a positive pressure NIOSH approved self-contained breathing apparatus.

EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

Print Date 09/03/2005

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Avoid contact with skin, eyes, clothing
- Environmental precautions : Prevent contamination of soil and water.
Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers.
If material enters drains, it should be pumped out into an open vessel. Emergency services may need to be called to assist in this operation.
- Clean-up methods - small spillage : Take up with an absorbent material and dispose of properly.
- Clean-up methods - large spillage : Remove with vacuum trucks or pump to storage/salvage vessels.
Soak up residue with an absorbent such as clay, sand or other suitable material; place in non-leaking containers for proper disposal.
Flush area with water to remove trace residue.
- Additional advice : Notify authorities if any exposures to the general public or environment occurs or is likely to occur.
See Section 13 for information on disposal.

SECTION 7. HANDLING AND STORAGE**Handling**

- Advice on safe handling : Containers, even those that have been emptied, can contain hazardous product residues. Handle in accordance with the potential hazard of the curing agent used. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling. Launder contaminated clothing before reuse. Contaminated leather articles, including shoes, cannot be decontaminated and should be destroyed to prevent reuse. **WARNING.** May cause skin and eye irritation. May cause skin sensitization. Minimize skin contact. Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Heating this resin above 300 deg. F in the presence of air may cause slow oxidative decomposition, above 500 deg. F, polymerization may occur. Some curing agents, e.g., aliphatic polyamines, can produce exothermic reactions which in large masses can cause runaway polymerization and charring of the reactants. Fumes

EPON(TM) Resin 862

Version 7.3

Print Date 09/03/2005

Revision Date 09/02/2005

and vapors from the thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes. Use a NIOSH-approved respirator as required to prevent overexposure. In accord with 29 CFR.1910.134, use either an atmosphere-supplying respirator or an air-purifying respirator for organic vapors.

Storage

Requirements for storage areas and containers : Store in a cool, dry place with adequate ventilation. Keep away from open flames and high temperatures.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Protective measures : Wear appropriate respirator and protective clothing.

Eye protection : Avoid contact with eyes.
Wear safety glasses or goggles as appropriate.

Hand protection : Nitrile rubber gloves
Butyl rubber gloves
gauntlet type

Skin and body protection : Avoid prolonged or repeated contact with skin.
Wear chemical-resistant gloves and other clothing as required to minimize contact.

Respiratory protection : Not normally required.

Exposure Guidelines

Components with workplace control parameters	Regulation	Exposure time	Value	Remarks
Phenol, polymer with formaldehyde, glycidyl ether	ACGIH			None established.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Liquid

Colour : Light yellow

Odour : Slight

Material Safety Data Sheet



EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

Print Date 09/03/2005

pH	: ca. 7
Boiling point	: > 200 °C (> 392 °F)
Flash point	: > 150 °C (> 302 °F)
Autoignition temperature	: > 300 °C (> 572 °F)
Vapour pressure	: 82 Pa at 20 °C (68 °F)
Density	: Typical 1,170 kg/m ³ at 25 °C (77 °F) (ASTM D-4052)
Partition coefficient (n-octanol/water)	: log Pow: > 3
Solubility in water	: Negligible.
Viscosity, dynamic	: 2.5 - 4.5 Pa·s at 25 °C (77 °F) ASTM D-445
Other physico-chemical properties	: The above properties are typical values only and do not constitute a specification (refer to supplier for supply specification).

SECTION 10. STABILITY AND REACTIVITY

Materials to avoid	: Can react vigorously with strong oxidizing agents, strong lewis or mineral acid, and strong mineral and organic bases, especially primary and secondary aliphatic amines.
Hazardous decomposition products	: Carbon monoxide, aldehydes, acids, and other organic substances may be formed during combustion or thermal or oxidative decomposition. Reaction with some curing agents may produce considerable heat. Run-a-way cure reactions may char and decompose the resin system, generating unidentified fumes and vapors which may be toxic.
Hazardous reactions	: Stable. Hazardous polymerization will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute oral toxicity	: LD50 - > 5,000 mg/kg (Rat)
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EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

Print Date 09/03/2005

Low toxicity, LD50 > 2000 mg/kg.

Acute dermal toxicity : Low toxicity, LD50 > 2000 mg/kg.

Acute inhalation toxicity : no data available

Chronic Health Hazard

Components	Concentration	Regulation	Value	Remarks
Phenol, polymer with formaldehyde, glycidyl ether	100 %	US. IARC Monographs on Occupational Exposures to Chemical Agents		This component has not been classified by the International Agency for Research on Cancer (IARC).

Eye irritation : Slightly irritating to the eyes.

Skin irritation : Slightly irritating to the skin.

Sensitization : Skin sensitiser.

Carcinogenicity : This product contains trace residual quantities of epichlorohydrin (ECH), CAS no. 106-89-8. It is very unlikely that normal work practices with this product could result in measurable ECH concentrations in this workplace atmosphere. Nevertheless, you should be aware that ECH has been reported to produce cancer in laboratory animals and to produce mutagenic changes in bacteria and cultured human cells.

Mutagenicity : Not considered to be a mutagenic hazard.

Basis for assessment : Information given is based on product data.

Human effects : See Section 4 for information regarding acute effects to humans.

Potential Health Effects

Inhalation : Not expected to be a relevant route of exposure, however, under conditions where exposure to vapors or mists is possible, could cause respiratory tract irritation.

EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

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Skin	: May be moderately irritating to the skin. May cause skin sensitization.
Eyes	: May be moderately irritating to the eyes.
Ingestion	: Not expected to be a relevant route of exposure, however, product is expected to have a low order of acute oral toxicity.
Aggravated Medical Condition	: Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.

SECTION 12. ECOLOGICAL INFORMATION**Elimination information (persistence and degradability)**

Biodegradability : This section will be updated as ecological reviews are completed.

Ecotoxicity effects

Toxicity to fish : This section will be updated as ecological reviews are completed.

SECTION 13. DISPOSAL CONSIDERATIONS

Product disposal : If this material becomes a waste, it would not be a hazardous waste by RCRA criteria (40 CFR 261). Place in an appropriate disposal facility in compliance with local and federal regulations.

SECTION 14. TRANSPORT INFORMATION

CFR_ROAD	NOT REGULATED FOR TRANSPORT
IATA_C	NOT REGULATED FOR TRANSPORT
IMDG	NOT REGULATED FOR TRANSPORT
CFR_RAIL	NOT REGULATED FOR TRANSPORT

EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

Print Date 09/03/2005

SECTION 15. REGULATORY INFORMATION

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Notification status

AICS	: y
DSL	: y
INV (CN)	: y
TSCA	: y
KECI (KR)	: y
PICCS (PH)	: y
ENCS (JP)	: y
EU NLP	: NLP (CAS nr 9003-36-5)

**Notification status
Legend**

y = Yes (Listed); AICS = Australian Inventory of Chemical Substances; DSL = Canadian Domestic Substances List; INV(CN) = Inventory of Existing Chemicals Substances in China; ENCS(JP) = Japanese Existing and New Chemical Substances; TSCA = Toxic Substance Control Act; EINECS = European Inventory of New and Existing Chemicals; KECI(KR) = Korean Existing Chemicals Inventory; PICCS(PH) = Philippine Inventory of Chemicals and Chemical Substances

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Phenol, polymer with formaldehyde, No RQ
glycidyl ether

SARA 311/312 Hazards

Acute Health Hazard

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III
Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required**

Phenol, polymer with formaldehyde, No De minimis Concentration
glycidyl ether

EPON(TM) Resin 862

Version 7.3

Print Date 09/03/2005

Revision Date 09/02/2005

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III
Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**Phenol, polymer with formaldehyde, Threshold Planning Quantity: No TPQ
glycidyl etherPhenol, polymer with formaldehyde, Reportable quantity: No RQ
glycidyl ether**New Jersey Right-To-Know Chemical List**Phenol, polymer with formaldehyde, Not Listed
glycidyl ether**Additional Components Not Found In Section 2:**

Components	CAS-No.	Concentration	Remarks
1-chloro-2,3-epoxy propane	106-89-8	< 50 PPM	Listed.

Pennsylvania Right-To-Know Chemical ListPhenol, polymer with formaldehyde, Not Listed
glycidyl ether**Additional Components Not Found In Section 2:**

Components	CAS-No.	Concentration	Remarks
1-chloro-2,3-epoxy propane	106-89-8	< 50 PPM	Special hazard.

Massachusetts Right-To-Know Chemical ListPhenol, polymer with formaldehyde, Not Listed
glycidyl ether**Additional Components Not Found In Section 2:**

Components	CAS-No.	Concentration	Remarks
1-chloro-2,3-epoxy propane	106-89-8	< 50 PPM	Carcinogenic.

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)**Additional Components Not Found In Section 2:**

Components	Concentration	Regulation	Value	Remarks
1-chloro-2,3-epoxy propane	< 50 PPM	US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)	Listed: October 1, 1987	Carcinogenic.

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EPON(TM) Resin 862

Version 7.3

Revision Date 09/02/2005

Print Date 09/03/2005

HMIS Rating : Health: 2
 Fire: 1
 Reactivity: 0

SECTION 16. OTHER INFORMATION

Reference : Prepared in accordance with 29 CFR 1910.1200.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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